



TECHNICAL SPECIFICATION

NIPPON BODELAC 9000 ALKYD RESIN ENAMEL

- Type** : It is an Oil-Modified Alkyd paint with good durability and good anti-fungus properties.
- Colour** : Full range of decorative colours as per colour card
- Finish** : Full Gloss
- Uses** : As a finishing coat over primed wood and metal surfaces both internal and external. eg.
- Doors
 - Railings
 - Grilles
 - Machinery
 - Furniture
 - Pipes
 - Metal Beams
 - Frames
 - Fabricated Metal
- Features** :
- Economical and easy to use
 - Corrosion protection especially with a primer
 - Tough and durable film
 - Excellent adhesion on general substrates
 - Good flow and smooth finish
 - Shorter drying time as compared to normal enamel
 - Fungus-resistant

APPLICATION DATA

- Method** : Roller, brush and air spray
- Theoretical Coverage** : 17 m² / litre (based on 30 microns DFT per coat)
- Dilution** : Solvent – NIPPON BODELAC 9000 GP THINNER
Roller & Brush – Maximum 10%
Dilute only if necessary
- Surface Preparation** : ***Metal***
The surface must be:
- Clean/Dry
 - Free from grease/oil
 - Free from rust/foreign matter
 - Stable

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Exposed non-metal must be primed with:

Non-ferrous: NIPPON VINILEX 120 ACTIVE PRIMER

Ferrous: NIPPON CRYSTALUX A/C PRIMER

Wood

Prepare by sanding to establish a smooth clean surface which is then applied with a suitable primer such as the NIPPON CRYSTALUX ALUMINIUM WOOD PRIMER

Wood primer

The primer must be allowed to dry sufficiently before sanding is done to level out any irregularities of the applied substrate.

Before painting, the surface must be clean, free from dust and any foreign matter.

Spray Application	:	<u>Air</u>
		Delivery Pressure 3-4 kg/m ²
		Tip Size 1.3mm at 60° angle
		Dilution 10% - 20% or Nk2 Cup 20 – 23 seconds
Drying Time	:	Touch Dry - 2 hrs at 30° C
Overcoating Time	:	18 hours in normal conditions
Cleaning	:	All equipment should be cleaned with Nippon Bodelac 9000 GP Reducer immediately after use.

GENERAL INFORMATION

Solid Content	:	64.0 ± 2% by weight
Specific Gravity	:	1.14 ± 0.03 kg/litre
Flashpoint	:	30° C
Packing	:	5 litres and 1 litre
Storage	:	Store in a tightly sealed container in a cool and dry place.
Shelf Life	:	Up to 18 months in a tightly sealed container.
Precaution	:	It is flammable in the wet state and must not be used near naked flame, welding operations, etc. Ensure adequate ventilation and avoid direct contact with skin and inhalation of spray mist. Use gloves, face masks and barrier cream.

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice.

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