1. IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Name: HI-PON 20-01 EPOXY PRIMER  
Intended Use: Solvent-Based Protective Paint  
Manufacturer: Nippon Paint (S) Co. Pte Ltd  
No. 1 First Lok Yang Road  
Jurong Singapore 629728  
Emergency Phone Number: (65) 6 265 5355  
Fax Numbers: (65) 6 264 1603

2. HAZARDS IDENTIFICATION

GHS Classification:

Physical Hazard
Flammable Hazard Category 2

Health Hazard
Skin corrosion/irritation Category 2
Serious eye damage/irritation Category 1
Skin sensitization Category 1
Specific target organ toxicity:
- Single exposure Category 3

Environmental Hazard
Not classified as an environmental hazard under GHS criteria

GHS Pictogram

Signal Word
Danger

Hazard statements
H225: Highly flammable liquid and vapour
H315: Causes skin irritation
H317: May cause an allergic skin reaction
H318: Causes serious eye damage
HI-PON 20-01 EPOXY PRIMER

H335: May cause respiratory irritation
H336: May cause drowsiness or dizziness

Precautionary statements
P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking
P233: Keep container tightly closed
P240: Ground/bond container and receiving equipment
P241: Use explosion-proof electrical/ventilating/light/equipment
P242: Use only non-sparking tools
P243: Take precautionary measures against static discharge
P261: Avoid breathing dust/fume/gas/mist/vapours/spray
P264: Wash hands thoroughly after handling
P271: Use only outdoors or in a well-ventilated area
P280: Wear protective gloves/protective clothing/eye protection/face protection

Response
P310: Immediately call a POISON CENTER or doctor/physician
P312: Call a POISON CENTER or doctor/physician if you feel unwell
P321: Specific treatment (see Section 4 of SDS)
P361: Take off immediately all contaminated clothing.
Rinse skin with water/shower
P363: Wash contaminated clothing before reuse
P302+352: IF ON SKIN: Wash with soap and water
P304+340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P332+313: If skin irritation occurs: Get medical advice/attention
P370+378: In case of fire: Use appropriate media for extinction
P303+361+353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing.
Rinse skin with water/shower
P305+351+338: IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing

Storage
P405: Store locked up
P403+233: Store in a well ventilated place. Keep container tightly closed
P403+235: Store in a well ventilated place. Keep cool

Disposal
P501: Dispose of contents/container to appropriate waste site or reclaimer in accordance with local or national regulations

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substances</th>
<th>CAS No.</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol-A epoxy resin</td>
<td>25068-38-6</td>
<td>7-15</td>
</tr>
<tr>
<td>Bisphenol-A type solid epoxy resin</td>
<td>25036-25-3</td>
<td>4-8</td>
</tr>
<tr>
<td>Phenol, methylstyrenated</td>
<td>68512-30-1</td>
<td>3-7</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>3-7</td>
</tr>
<tr>
<td>2-Methyl-1-propanol</td>
<td>78-83-1</td>
<td>3-6</td>
</tr>
<tr>
<td>Methyl isobutyl ketone</td>
<td>108-10-1</td>
<td>2-5</td>
</tr>
<tr>
<td>Iron(III) oxide</td>
<td>1309-37-1</td>
<td>2-3</td>
</tr>
<tr>
<td>Substances determined to be non-hazardous</td>
<td>-</td>
<td>Balance</td>
</tr>
</tbody>
</table>
4. FIRST-AID MEASURES

INHALATION
- Move person to fresh air and call for medical assistance immediately.
- If not breathing, give artificial respiration, if breathing is difficult, give oxygen. Keep at rest.

SKIN CONTACT
- In case of contact, immediately flush skin with large amounts of water and soap while removing contaminated clothing and shoes.
- If irritation persists, get medical attention.

EYE CONTACT
- Immediately flush eyes with large amounts of water until irritation subsides.
- Remove contact lens.
- Obtain medical attention, preferably by an ophthalmologist, immediately.

INGESTION
- DO NOT induce vomiting unless directed to do so by a medical personnel. Never give anything by mouth to an unconscious person. Keep at rest. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

SUITABLE FIRE EXTINGUISHING MEDIA
- Alcohol - resistant foam, Carbon dioxide, or dry chemical type.

SPECIFIC HAZARDS ARISING FROM THE CHEMICAL
- Combustion products may include and are not limited to: Carbon monoxide and Carbon dioxide.

SPECIAL PROTECTIVE ACTIONS FOR FIRE FIGHTERS
- Wear full protective clothing and NIOSH - approved self - contained breathing apparatus.
- Use water spray to cool fire - exposed surfaces and to protect personnel. If a leak or spill has not ignited, use water spray to disperse the vapours.
- If possible, isolate product from heat, electrical equipments, sparks and open flames.
- Avoid spraying water directly into storage containers.
- Closed containers may explode when exposed to extreme heat.
- Avoid spreading burning liquid with water, isolate liquid.
- Do not allow runoff from fire fighting to enter drains or watercourses.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURE
- Wear appropriate protective equipment, e.g. respirators, eye protection, gloves and safety shoes.
- Avoid substance contact with eyes. Do not inhale vapours.
- Ensure supply of fresh air in enclosed rooms.
ENVIRONMENTAL PRECAUTIONS

- Eliminate sources of ignition.
- Keep public away.
- Contain spilled liquid with sand or other non-combustible absorbent materials.
- Wash area and prevent runoff into drains and sewerage system.
- Advise authorities if substance has entered a watercourse or sewer or has contaminated soil or vegetation.

METHODS AND MATERIALS FOR CONTAINMENTS AND CLEANING UP

- Clean up all spills immediately.
- Absorb spill with absorbent and inert material, then place in container.
- Disposal in accordance to local/national regulations.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

- Use appropriate personal protective equipment.
- Keep out of reach of children.
- Handle containers with care. Open slowly in order to control possible pressure release.
- Do not pressurize containers.
- Do not ingest. Do not breathe in gas/fumes/vapour. Avoid contact with skin and eyes.
- For personal protection, see section 8.
- Use only in areas from which all naked lights and other sources of ignition have been excluded.
- Take precautionary measures against static discharge.
- Protect from frost and extremes of temperature.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

- Keep containers tightly closed.
- Containers that are opened should be properly resealed and kept upright to prevent leakage.
- Store in cool, dry and well-ventilated place at temperature between 20°C to 40°C away from heat and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS/ OCCUPATIONAL LIMITS

<table>
<thead>
<tr>
<th>Substances</th>
<th>ACGIH TLV-TWA</th>
<th>OSHA PEL-TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
</tr>
<tr>
<td>Bisphenol-A epoxy resin</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Bisphenol-A type solid epoxy resin</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phenol, methylstyrenated</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Xylene</td>
<td>100</td>
<td>434.00</td>
</tr>
<tr>
<td>2-Methyl-1-propanol</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Methyl isobutyl ketone</td>
<td>50</td>
<td>-</td>
</tr>
<tr>
<td>Iron(III) oxide</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

APPROPRIATE ENGINEERING CONTROL MEASURES

- Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits.
- Ensure eyewash stations and safety showers are close to the workstation location.
PERSONAL PROTECTION

Respiratory Protection: Use of NIOSH- approved respirators with organic vapour cartridges is recommended.
Hand Protection: Use of solvent resistance type or chemical resistant type of protective gloves is recommended.
Eye Protection: Use of safety glasses or goggles with side shields is recommended.
Skin / Body Protection: Wear chemical resistant clothes and safety shoes when handling product.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Aromatic hydrocarbon odour</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Between 108 and 300 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>13.3 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Lower flammability or explosive limit</td>
<td>1 % by vol</td>
</tr>
<tr>
<td>Upper flammability or explosive limit</td>
<td>10.9 % by vol</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour density</td>
<td>&gt; 1.00 (Vapour is heavier than air)</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility</td>
<td>Not Miscible in water</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>&gt; 432 °C</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>100 - 106 KU</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

REACTIVITY
○ No dangerous reaction known under condition of normal use.

CHEMICAL STABILITY
○ The product is stable under recommended storage and handling conditions. (see section 7)

POSSIBILITY OF HAZARDOUS REACTION
○ Under normal conditions of storage and use, hazardous reaction will not occur.

CONDITIONS TO AVOID
○ Keep away from oxidising agents, strongly alkaline and strongly acidic materials in order to avoid exothermic reactions. Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, drill, grind or expose containers to heat or sources of ignition.

HAZARDOUS DECOMPOSITION PRODUCTS
When exposed to high temperatures may produce hazardous decomposition products such as carbon monoxide, carbon dioxide, oxides of nitrogen and smoke.

11. TOXICOLOGICAL INFORMATION

There is no data available on the product itself.

Toxicological information of substances:

Acute oral toxicity
Harmful if swallowed

<table>
<thead>
<tr>
<th>Substances</th>
<th>Oral LD50 (Rat), mg/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol-A epoxy resin</td>
<td>11400</td>
</tr>
<tr>
<td>Bisphenol-A type solid epoxy resin</td>
<td>2001</td>
</tr>
<tr>
<td>Phenol, methylstyrenated</td>
<td>2001</td>
</tr>
<tr>
<td>Xylene</td>
<td>4300</td>
</tr>
<tr>
<td>2-Methyl-1-propanol</td>
<td>2460</td>
</tr>
<tr>
<td>Methyl isobutyl ketone</td>
<td>2080</td>
</tr>
<tr>
<td>Iron(III) oxide</td>
<td>Data not available</td>
</tr>
</tbody>
</table>

Acute dermal/skin toxicity
May be harmful if in contact with skin

<table>
<thead>
<tr>
<th>Substances</th>
<th>Dermal LD50 (Rabbit), mg/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol-A epoxy resin</td>
<td>1600</td>
</tr>
<tr>
<td>Bisphenol-A type solid epoxy resin</td>
<td>2001</td>
</tr>
<tr>
<td>Phenol, methylstyrenated</td>
<td>2001</td>
</tr>
<tr>
<td>Xylene</td>
<td>1700</td>
</tr>
<tr>
<td>2-Methyl-1-propanol</td>
<td>3400</td>
</tr>
<tr>
<td>Methyl isobutyl ketone</td>
<td>16000</td>
</tr>
<tr>
<td>Iron(III) oxide</td>
<td>Data not available</td>
</tr>
</tbody>
</table>

Acute inhalation toxicity
Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract, may cause headaches and dizziness, could be anesthetic and may have other central nervous system effects.

<table>
<thead>
<tr>
<th>Substances</th>
<th>Inhalation Vapor LC50 (Rat), mg/L/4hr</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol-A epoxy resin</td>
<td>Data not available</td>
</tr>
<tr>
<td>Bisphenol-A type solid epoxy resin</td>
<td>Data not available</td>
</tr>
<tr>
<td>Phenol, methylstyrenated</td>
<td>5</td>
</tr>
<tr>
<td>Xylene</td>
<td>5000</td>
</tr>
<tr>
<td>2-Methyl-1-propanol</td>
<td>8000</td>
</tr>
<tr>
<td>Methyl isobutyl ketone</td>
<td>16.4</td>
</tr>
<tr>
<td>Iron(III) oxide</td>
<td>Data not available</td>
</tr>
</tbody>
</table>

Skin corrosion or irritation
Causes skin irritation. Frequent or prolonged contact may dry the skin, leading to discomfort and dermatitis.

Serious eye damage or irritation
May be an eye irritant

Respiratory or skin sensitisation
Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract

**Germ cell mutagenicity**
No information available on the product

**Carcinogenicity**
No information available on the product

**Reproductive toxicity**
No information available on the product

**Specific Target Organ Toxicity (STOT)-single exposure**
No information available on the product

**Specific Target Organ Toxicity (STOT)-repeated exposure**
No information available on the product

**Asphyxiation hazard**
May be harmful if swallowed and enters airways

### 12. ECOLOGICAL INFORMATION

**Toxicity**
Aquatic toxicity - No data available

**Persistence and degradability**
Biodegradation - No data available

**Bioaccumulative potential**
No data available

**Mobility in soil**
No data available

**Result of PBT and vPvB assessment**
No data available

**Other adverse effects**
There is no ecotoxicological test data available on the product itself. The product should not be allowed to enter drains or water courses.

### 13. DISPOSAL CONSIDERATIONS

The product should not be allowed to enter drains and watercourses. Preferred methods of waste disposal are incineration or biological treatment in federal/state approved facility. Empty containers should be recycled or disposed through an approved waste management facility or licensed contractor. All federal, state and local environmental regulations shall be observed.

### 14. TRANSPORT INFORMATION

Transport to be in accordance with ADR/RID for road/rail, IMDG for sea and IATA for Air.
LAND TRANSPORT
 Classified as Dangerous Goods by the criteria of the European Agreement concerning the international carriage of Dangerous Goods (ADR) by Road & Regulations concerning the international carriage of Dangerous goods (RID) by Rail.
 UN Number: 1263
 Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
 Class: Class 3
 Packaging Group: II

SEA TRANSPORT
 Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport of Sea.
 UN Number: 1263
 Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
 Class: Class 3
 Packaging Group: II
 Marine Pollutant: No

SEA (ANNEX II OF MARPOL 73/78 AND THE IBC CODE)
 Not applicable

AIR TRANSPORT
 Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by Air
 UN Number: 1263
 Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
 Class: Class 3
 Packaging Group: II

15. REGULATORY INFORMATION

Applicable national regulations:

- Standards on Hazard communication for hazardous chemicals and dangerous goods
- MOM: Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations
  - This product is subject to SDS, labelling, PEL and other requirements in the Acts/Regulations.
- NEA: Environmental Protection and Management Act & Environmental Protection and Management (Hazardous Substances) Regulations
  - This product is not subject to control under this Acts/Regulations.
- SCDF: Fire Safety Act & Fire Safety (Petroleum and Flammable Materials) Regulations
  - This product is subject to the requirement of this Acts/Regulations.
- SPF: The Arms and Explosive Act, the Arms and Explosives (Explosives) Rules, and the Arms
and Explosives (Explosive Precursors) Rules
- This product is not subject to the requirement of this Acts/Regulations.

16. OTHER INFORMATION

Revision Date/Version No.: 28-03-2019 /3/2.1.1
History
Previous Revision Date /Version No.: 16-01-2016 /3/1.1.1

Abbreviation
ACGIH American Conference of Governmental Industrial Hygienists
TLV Threshold limit value
TWA Time-Weighted Average
OSHA Occupational Safety and Health Administration
PEL Permissible Exposure Limit
LD50 Lethal Dose
LC50 Median lethal concentration
IARC International Agency for Research in Cancer

Disclaimer
To the best of our knowledge, the information contained herein is accurate. However, the information is provided without any representation or warranty, expressed or implied, regarding its accuracy or completeness. Since the conditions of handling, storage, use and disposal are beyond our control and may be beyond our knowledge, for this and other reasons, we make no guarantee of results and assume no liability for damages incurred by the use of this product. Please be reminded that all chemicals may present unknown health hazards and should be used with caution.
SAFETY DATA SHEET

1. IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

- **Product Name:** HI-PON 20-01 HARDENER
- **Intended Use:** Hardener for Paint
- **Manufacturer:** Nippon Paint (S) Co. Pte Ltd
  No. 1 First Lok Yang Road
  Jurong Singapore 629728
- **Emergency Phone Number:** (65) 6 265 5355
- **Fax Numbers:** (65) 6 264 1603

2. HAZARDS IDENTIFICATION

**GHS Classification:**

**Physical Hazard**
- **Flammable Hazard**
  Category 2

**Health Hazard**
- Skin corrosion/irritation
  Category 2
- Serious eye damage/irritation
  Category 2
- Respiratory sensitization
  Category 1
- Skin sensitization
  Category 1

**Environmental Hazard**
Not classified as an environmental hazard under GHS criteria

**GHS Pictogram**

**Signal Word**
Danger

**Hazard statements**
- H225: Highly flammable liquid and vapour
- H315: Causes skin irritation
- H317: May cause an allergic skin reaction
- H319: Causes serious eye irritation
- H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled

**Precautionary statements**
P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking  
P233: Keep container tightly closed  
P240: Ground/bond container and receiving equipment  
P241: Use explosion-proof electrical/ventilating/light/equipment  
P242: Use only non-sparking tools  
P243: Take precautionary measures against static discharge  
P261: Avoid breathing dust/fume/gas/mist/vapours/spray  
P264: Wash hands thoroughly after handling  
P272: Contaminated work clothing should not be allowed out of the workplace  
P280: Wear protective gloves/protective clothing/eye protection/face protection  
P285: In case of inadequate ventilation wear respiratory protection  

Response  
P321: Specific treatment (see Section 4 of SDS)  
P362: Take off contaminated clothing and wash before reuse  
P363: Wash contaminated clothing before reuse  
P302+352: IF ON SKIN: Wash with soap and water  
P304+341: IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing  
P332+313: If skin irritation occurs: Get medical advice/attention  
P333+313: If skin irritation or a rash occurs: Get medical advice/attention  
P337+313: If eye irritation persists: Get medical advice/attention  
P342+311: Call a POISON CENTER or doctor/physician  
P370+378: In case of fire: Use appropriate media for extinction  
P305+351+338: IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing  

Storage  
P403+235: Store in a well ventilated place. Keep cool  

Disposal  
P501: Dispose of contents/container to appropriate waste site or reclaimer in accordance with local or national regulations  

### 3. COMPOSITION / INFORMATION ON INGREDIENTS  

<table>
<thead>
<tr>
<th>Substances</th>
<th>CAS No.</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkyl phenol polyamine</td>
<td>Not available</td>
<td>37-82</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>7-16</td>
</tr>
<tr>
<td>2-Propanol</td>
<td>67-63-0</td>
<td>5-11</td>
</tr>
<tr>
<td>m-Phenylenebis(methylamine)</td>
<td>1477-55-0</td>
<td>2-4</td>
</tr>
<tr>
<td>2,4,6-Tris(dimethylaminomethyl) phenol</td>
<td>90-72-2</td>
<td>1-2</td>
</tr>
<tr>
<td>Substances determined to be non-hazardous</td>
<td>-</td>
<td>Balance</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100%</td>
</tr>
</tbody>
</table>

### 4. FIRST-AID MEASURES  

**INHALATION**  
- Move person to fresh air and call for medical assistance immediately.
5. FIRE FIGHTING MEASURES

SUITABLE FIRE EXTINGUISHING MEDIA
- Alcohol-resistant foam, Carbon dioxide, or dry chemical type.

SPECIFIC HAZARDS ARISING FROM THE CHEMICAL
- Combustion products may include and are not limited to: Carbon monoxide and Carbon dioxide.

SPECIAL PROTECTIVE ACTIONS FOR FIRE FIGHTERS
- Wear full protective clothing and NIOSH-approved self-contained breathing apparatus.
- Use water spray to cool fire-exposed surfaces and to protect personnel. If a leak or spill has not ignited, use water spray to disperse the vapours.
- If possible, isolate product from heat, electrical equipments, sparks and open flames.
- Avoid spraying water directly into storage containers.
- Avoid spreading burning liquid with water, isolate liquid.
- Do not allow runoff from fire fighting to enter drains or watercourses.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURE
- Wear appropriate protective equipment, e.g. respirators, eye protection, gloves and safety shoes.
- Avoid substance contact with eyes. Do not inhale vapours.
- Ensure supply of fresh air in enclosed rooms.

ENVIRONMENTAL PRECAUTIONS
- Eliminate sources of ignition.
- Keep public away.
- Contain spilled liquid with sand or other non-combustible absorbent materials.
- Wash area and prevent runoff into drains and sewerage system.
- Advise authorities if substance has entered a watercourse or sewer or has contaminated soil or vegetation.

METHODS AND MATERIALS FOR CONTAINMENTS AND CLEANING UP
7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING
- Use appropriate personal protective equipment.
- Keep out of reach of children.
- Handle containers with care. Open slowly in order to control possible pressure release.
- Do not pressurize containers.
- Do not ingest. Do not breathe in gas/fumes/vapour. Avoid contact with skin and eyes.
- For personal protection, see section 8.
- Use only in areas from which all naked lights and other sources of ignition have been excluded.
- Take precautionary measures against static discharge.
- Protect from frost and extremes of temperature.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES
- Keep containers tightly closed.
- Containers that are opened should be properly resealed and kept upright to prevent leakage.
- Store in cool, dry and well-ventilated place at temperature between 20°C to 40°C away from heat and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS/OCCUPATIONAL LIMITS

<table>
<thead>
<tr>
<th>Substances</th>
<th>ACGIH TLV-TWA ppm</th>
<th>mg/m3</th>
<th>OSHA PEL-TWA ppm</th>
<th>mg/m3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkyl phenol polyamine</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Xylenne</td>
<td>100</td>
<td>434.00</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2-Propanol</td>
<td>200</td>
<td>-</td>
<td>400</td>
<td>980.00</td>
</tr>
<tr>
<td>m-Phenylenedimethylamine</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,4,6-Tris(dimethyaminomethyl) phenol</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

APPROPRIATE ENGINEERING CONTROL MEASURES
- Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits.
- Ensure eyewash stations and safety showers are close to the workstation location.

PERSONAL PROTECTION

Respiratory Protection: Use of NIOSH - approved respirators with organic vapour cartridges is recommended.

Eye Protection: Use of safety glasses or goggles with side shields is recommended.

Skin / Body Protection: Wear chemical resistant clothes and safety shoes when handling product.
9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Aromatic hydrocarbon odour</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Between 65.6 and 265 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>12 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Lower flammability or explosive limit</td>
<td>1.1 % by vol</td>
</tr>
<tr>
<td>Upper flammability or explosive limit</td>
<td>12 % by vol</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour density</td>
<td>&gt; 1.00 (Vapour is heavier than air)</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility</td>
<td>Not Miscible in water</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>&gt; 425 °C</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>115 - 119 KU</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

REACTIVITY
- No dangerous reaction known under condition of normal use.

CHEMICAL STABILITY
- The product is stable under recommended storage and handling conditions. (see section 7)

POSSIBILITY OF HAZARDOUS REACTION
- Under normal conditions of storage and use, hazardous reaction will not occur.

CONDITIONS TO AVOID
- Keep away from oxidising agents, strongly alkaline and strongly acidic materials in order to avoid exothermic reactions. Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, drill, grind or expose containers to heat or sources of ignition.

HAZARDOUS DECOMPOSITION PRODUCTS
- When exposed to high temperatures may produce hazardous decomposition products such as carbon monoxide, carbon dioxide, oxides of nitrogen and smoke.

11. TOXICOLOGICAL INFORMATION

There is no data available on the product itself.
Toxicological information of substances:

**Acute oral toxicity**
Harmful if swallowed
### Acute dermal/skin toxicity
May be harmful if in contact with skin

<table>
<thead>
<tr>
<th>Substances</th>
<th>Dermal LD50 (Rabbit), mg/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkyl phenol polyamine</td>
<td>Data not available</td>
</tr>
<tr>
<td>Xylene</td>
<td>1700</td>
</tr>
<tr>
<td>2-Propanol</td>
<td>12800</td>
</tr>
<tr>
<td>m-Phenylenebis(methylamine)</td>
<td>Data not available</td>
</tr>
<tr>
<td>2,4,6-Tris(dimethylaminomethyl) phenol</td>
<td>Data not available</td>
</tr>
</tbody>
</table>

### Acute inhalation toxicity
Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract, may cause headaches and dizziness, could be anesthetic and may have other central nervous system effects.

<table>
<thead>
<tr>
<th>Substances</th>
<th>Inhalation Vapor LC50 (Rat), mg/L/4hr</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkyl phenol polyamine</td>
<td>Data not available</td>
</tr>
<tr>
<td>Xylene</td>
<td>5000</td>
</tr>
<tr>
<td>2-Propanol</td>
<td>16000</td>
</tr>
<tr>
<td>m-Phenylenebis(methylamine)</td>
<td>Data not available</td>
</tr>
<tr>
<td>2,4,6-Tris(dimethylaminomethyl) phenol</td>
<td>Data not available</td>
</tr>
</tbody>
</table>

### Skin corrosion or irritation
Causes skin irritation. Frequent or prolonged contact may dry the skin, leading to discomfort and dermatitis.

### Serious eye damage or irritation
May be an eye irritant

### Respiratory or skin sensitisation
Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract

### Germ cell mutagenicity
No information available on the product

### Carcinogenicity
No information available on the product

### Reproductive toxicity
No information available on the product

### Specific Target Organ Toxicity (STOT)-single exposure
No information available on the product

### Specific Target Organ Toxicity (STOT)-repeated exposure
No information available on the product
Asphyxiation hazard
May be harmful if swallowed and enters airways

12. ECOLOGICAL INFORMATION

Toxicity
Aquatic toxicity - No data available

Persistence and degradability
Biodegradation - No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Result of PBT and vPvB assessment
No data available

Other adverse effects
There is no ecotoxicological test data available on the product itself.
The product should not be allowed to enter drains or water courses.

13. DISPOSAL CONSIDERATIONS

The product should not be allowed to enter drains and watercourses.
Preferred methods of waste disposal are incineration or biological treatment in federal/state approved facility. Empty containers should be recycled or disposed through an approved waste management facility or licensed contractor.
All federal, state and local environmental regulations shall be observed.

14. TRANSPORT INFORMATION

Transport to be in accordance with ADR/RID for road/rail, IMDG for sea and IATA for Air.

LAND TRANSPORT
Classified as Dangerous Goods by the criteria of the European Agreement concerning the international carriage of Dangerous Goods (ADR) by Road & Regulations concerning the international carriage of Dangerous goods (RID) by Rail.
UN Number: 1263
Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Class: Class 3
Packaging Group: II

SEA TRANSPORT
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport of Sea.
UN Number: 1263
Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3
Packaging Group: II
Marine Pollutant No

SEA (ANNEX II OF MARPOL 73/78 AND THE IBC CODE)
Not applicable

AIR TRANSPORT
Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by Air
UN Number: 1263
Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3
Packaging Group: II

15. REGULATORY INFORMATION

Applicable national regulations:

- Standards on Hazard communication for hazardous chemicals and dangerous goods
- MOM: Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations
  - This product is subject to SDS, labelling, PEL and other requirements in the Acts/Regulations.
- NEA: Environmental Protection and Management Act & Environmental Protection and Management (Hazardous Substances) Regulations
  - This product is not subject to control under this Acts/Regulations.
- SCDF: Fire Safety Act & Fire Safety (Petroleum and Flammable Materials) Regulations
  - This product is subject to the requirement of this Acts/Regulations.
- SPF: The Arms and Explosive Act, the Arms and Explosives (Explosives) Rules, and the Arms and Explosives (Explosive Precursors) Rules
  - This product is not subject to the requirement of this Acts/Regulations.

16. OTHER INFORMATION

Revision date: 16-Jan-2016

Abbreviation
ACGIH American Conference of Governmental Industrial Hygienists
TLV Threshold limit value
TWA Time-Weighted Average
OSHA Occupational Safety and Health Administration
PEL Permissible Exposure Limit
LD50 Lethal Dose
LC50 Median lethal concentration
IACR International Agency for Research in Cancer
Disclaimer
To the best of our knowledge, the information contained herein is accurate. However, the information is provided without any representation or warranty, expressed or implied, regarding its accuracy or completeness. Since the conditions of handling, storage, use and disposal are beyond our control and may be beyond our knowledge, for this and other reasons, we make no guarantee of results and assume no liability for damages incurred by the use of this product. Please be reminded that all chemicals may present unknown health hazards and should be used with caution.