

## TECHNICAL DATA SHEET FOR

**ENAMEL ANTI-STICK PRIMER**

<b>DESCRIPTION</b>	:	Enamel Anti-Stick Primer is a two-pack amine-adduct cured epoxy primer designed for use as a high performance primer for many types of surfaces i.e. aluminum, galvanizing, steelwork and concrete substrates and is specially formulated for anti-adhesion coating system,
<b>TYPE</b>	:	Two-pack amine-adduct cured epoxy primer
<b>COLOUR</b>	:	Light Grey
<b>FINISH</b>	:	Low gloss
<b>USES</b>	:	<ul style="list-style-type: none"><li>• As a primer for long term corrosion of both ferrous and non ferrous surfaces</li><li>• Suitable for most types of new and previously painted aluminum, galvanizing, steelwork, concrete substrate</li><li>• Area such as link-way columns, underground walkways, lamp post and etc which required anti-adhesion property</li></ul>
<b>FEATURES</b>	:	<ul style="list-style-type: none"><li>• Good film hardness &amp; durability</li><li>• Good adhesion to various substrates such as powder coated and ferrous substrates and coated surfaces</li><li>• Good workability</li></ul>
<b>APPLICATION DATA</b>		
<b>METHOD</b>	:	Roller
<b>THEORETICAL COVERAGE</b>	:	2.5-3.5 m <sup>2</sup> /litre at 100-150µm DFT
<b>DILUTION</b>	:	Ready for use. No dilution required
<b>SURFACE PREPARATION</b>	:	<ul style="list-style-type: none"><li>• Surface must be clean, dry, stable and free from dust, dirt, grease and other contaminants.</li></ul>
<b>DRYING TIME</b>	:	Surface Dry - 1 hr at 25°C Through Dry - 6 hrs at 25°C
<b>OVERCOATING TIME</b>	:	4 hours at 25°C
<b>RECOMMENDED PAINTING SYSTEM</b>	:	1 coat of Enamel Anti-Stick Primer 2 coat of Enamel Anti-Stick Top Coat

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**CLEANING** : All equipment should be cleaned with HI-PON PU Thinner immediately after use.

**GENERAL INFORMATION**

**SOLID CONTENT** : 74 ± 2%

**SPECIFIC GRAVITY** : 1.30± 5 % kg/l

**NO OF COMPONENTS** : 2

**MIXING RATIO** : Base: hardener = 9:1 (by volume)  
**Base and hardener should be mixed thoroughly before use**

**POT LIFE** : 6 hrs at 25°C

**PACKING** : 5 litres

**STORAGE** : Store in a tightly sealed container in a cool dry place.

**SHELF LIFE** : Up to 12 months in a tightly sealed container.

**PRECAUTION** : Ensure good ventilation during application and drying of paint. Avoid direct contact with sensitive skin. Use appropriate personal protective equipment.  
Refer to the product Safety Data Sheet for more information.

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice.

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