

TECHNICAL DATA SHEET FOR

FLOOR-PRO 402 WB PU HD SCREED

FLOOR-PRO 402 WB PU HD SCREED is a five-component, thermal shock polyurethane mortar screed applied between 6mm to 12mm thickness. It is ideal to be used as hygienic floor finish for heavy duty wet processing areas.

FEATURES

- Water-based, low odour
- Seamless
- Hygienic hot water steaming
- High chemical resistance against alkali, acids and organic solvents
- High mechanical and impact resistance
- Good abrasion resistance
- Good resistance to fungi, mildew and bacteria growth
- Non-toxic
- Slip resistance surface
- Temperature service with wide range between -40°C to 140°C
- Complied with HACCP requirement

APPLICATION AREAS

- Ideal to be used in hygienic industrial floor, wet food processing, beverage, kitchen, cold storage, cold room, palm oil processing and wet packaging plants.

Note: Colour may change on exposure to UV as this is a common characteristic of all polyurethane screed system

PHYSICAL PROPERTIES

Chemical Composition	Water-based polyurethane mortar screed
Colour	Green, Red, Grey, Cream, Buff, Light Grey
Finish	Matt
Density, mixed	2.2 g/cm ³ @ 28°C

PERFORMANCE DATA

Adhesive strength	>2.0 N/mm ² (Concrete failure)	
Compressive strength	28 days : 52.0 N/mm ²	14 days: 48.0 N/mm ²
Flexural strength	15 N/mm ²	
Tensile strength	25 N/mm ²	
Shore D hardness	80 ~ 85	
Cytotoxicity (2.4 or less)	Below < 0.5	
Taber Abraser Wear Index	38 mg/1000 revolutions/1 Kg (ASTM D 4060-10)	
Growth of Aquatic Microorganisms	< 2.39 or less (BS 6920: Part 1 :2000 clause 6)	
Chemical Resistance (28°C)	CHEMICAL 10% Acetic acid Beer Blood	RESISTANCE Excellent Excellent Excellent

	20% Citric acid	Excellent
	Detergents- acidic	Excellent
	Detergents-alkaline	Excellent
	Fats-animals and vegetable	Excellent
	Fish oils	Excellent
	5% Lactic Acid	Excellent
	Oil-diesel	Excellent
	Oil-fuel	Excellent
	Oil-mineral	Excellent
	Sugar	Excellent
	50% Sodium hydroxide	Excellent
	Sodium Sulphate	Excellent
Service temperature	At 6-9 mm : -15°C ~ 130°C (max) At 9-12 mm : -40°C ~ 140°C (max)	
<p>*Conditions such as installation process, inappropriate maintenance, short and long-term wear and use as well as surface contaminants (wet or dry) affects the slipperiness of flooring materials. To meet slip resistance requirement for wet conditions and/or surface contaminants (wet or dry), appropriate textured or anti-slip floor systems are recommended. Please contact Nippon Paint for further details and specifications.</p> <p>**The final floor finish shall follow the profile of the concrete, therefore appropriate levelling compound is recommended to treat the undulating surface.</p>		

APPLICATION GUIDE

Mixing Ratio (by weight)	Part A : Part B : Part C : Part D : Part E 3 : 3 : 0.5 : 13.5 : 12																
Recommended Thickness	Minimum 6 mm Maximum 12 mm																
Theoretical Coverage	2.2 kg /m ² /mm																
Recoating time	Within 14-18 hrs @ 28°C																
Pot Life (Working time)	20 mins @ 28°C																
Curing time	<table border="1"> <thead> <tr> <th></th> <th>15°C</th> <th>25°C</th> <th>30°C</th> </tr> </thead> <tbody> <tr> <td>Foot traffic (hrs)</td> <td>36</td> <td>30</td> <td>24</td> </tr> <tr> <td>Light traffic (hrs)</td> <td>48</td> <td>36</td> <td>30</td> </tr> <tr> <td>Exposure to chemicals (days)</td> <td>7</td> <td>6</td> <td>5</td> </tr> </tbody> </table>		15°C	25°C	30°C	Foot traffic (hrs)	36	30	24	Light traffic (hrs)	48	36	30	Exposure to chemicals (days)	7	6	5
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Substrate Temperature relative to dew point	≥ 3°C																
Recommended application temperature range	Minimum 5°C Maximum 40°C																
Relative Humidity	< 85%																

SUBSTRATE REQUIREMENTS

- Concrete or screed substrate should be a minimum of 25 N/mm² and adhesive pull off strength of 1.5 N/mm², free from laitance, dust and other contamination.
- The substrate should be dried up to 85% RH as per BS8204 and free from rising damp and ground water pressure.

SURFACE PREPARATION

- Concrete substrate must be clean, free of laitance and contaminants.
- The concrete substrate must be dry and waterproofed against negative ground water pressure.
- Appropriate moisture barrier at 2 mm thickness is recommended if the substrate moisture > 4%.
- In the event of high substrate moisture > 6%, it is recommended to apply a 5 mm thickness high compressive strength anti-osmosis epoxy mortar as moisture tolerance system.

- Allow to cure over-night before the application of subsequent painting system. Prepare the concrete substrate surface by captive shot blasting, scarifying or mechanical grinding. Repair damaged area and patch up cracks and holes using a patching compound. Cut 5mmX5mm grooves around the perimeter of the floor and at end points (eg: plinth, column, drains etc.)

APPLICATION METHOD

Applying Primer

- FLOOR-PRO 101 WB EPOXY PRIMER WHITE and FLOOR-PRO 107 SF DAMP-PROOF EPOXY PRIMER are the recommended primers. Refer to the product TDS for details application method
- Empty Components A and Components B into a clean mixing container. Start mixing using a mechanical mixer at low speed (approx. 500 rpm) for 1 minute or until homogeneous. Transfer the mixed material into another clean container and mix for 1 minute.
- Pour the mixed primer onto the prepared floor, spread with a squeegee and back roll with a roller. Allow 14-18 hrs cure before proceeding to the next stage of application.
- If the concrete surface is porous, apply a second coat of primer to ensure the concrete surface is sealed to avoid the risk of out-gassing.

Applying FLOOR-PRO 402 WB PU HD SCREED

- Shake Component A well before emptying it into a clean mixing container together with Component B. Start mixing using a helical mixer at low speed (500rpm) for approximately 5 seconds.
- With mixer running add Component C (Color Filler) and mix for 30 seconds or until homogeneous gradually increasing the mixing speed to approximately 750 rpm. Mix for 3 minutes moving the mixer from top to bottom and side to side to ensure all filler is properly dispersed or until homogeneous.
- Transfer the mixed material to a clean mixing container and mix for 1 minute.
- Pour the mixture onto the treated surface and spread it with a notched trowel or pin rake set to the nominated thickness and spike roll immediately to release the entrapped air from mixing.
- The application process must be carried out within the pot life (working time approximately 20 minutes).

Applying FLOOR-PRO 401 WB PU MF SCREED Scratch Coat (optional)

- A scratch coat of FLOOR-PRO 401 WB PU MF SCREED at 1mm thickness may be applied as a leveling layer to improve the sub-floor surface if necessary or for situation subject to extreme service temperatures (consult technical expertise).
- Pour the mixture onto the surface and spread with the straight edge trowel press hard against the surface. Allow 14-18 hours cure before applying FLOOR-PRO 401 WB PU MF SCREED at the nominated thickness as above.

PACKAGING

Components	PART A (BASE)	PART B (HARDENER)	Part C (COLOUR FILLER)	Part D (FILLER)	Part E (FILLER HD)
TOTAL 32 Kg	3 kg	3 Kg	0.5 Kg	13.5 Kg	12 Kg

STORAGE AND SHELF LIFE

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care. (Unopened and in good condition temperature 10°C to 30°C)

Components	PART A (BASE)	PART B (HARDENER)	Part C (COLOUR FILLER)	Part D (FILLER)	Part E (FILLER HD)
Months	9	9	18	9	18

SAFETY PRECAUTION

- This product is intended for use by professional applicators. Refer to the safety information display on the container and in the safety data sheet (SDS) before using the product.
- Use this product in well-ventilated area, avoid skin contact, spillage on the skin should immediately be removed with suitable cleanser, soap and water.
- Eye should be well flushed with water and seek for medical attention immediately upon contact with this product.
- During the application, naked flame, welding operation and smoking is not allowed. Adequate ventilation should be provided.
- If you have any doubt regarding the suitability of use, refer to Nippon Paint for further advice.

DISCLAIMER

The information in this data sheet is given to the best of Nippon Paint’s knowledge and practical experience. Users may consult with Nippon Paint on the general suitability of the product for their needs and specific application practices though it remains each user’s responsibility to determine the suitability of the product for the user’s particular use. The condition of the substrate and application are not within Nippon Paint’s control. Therefore no implied conditions, warranties or other terms will apply to the Product. Nippon Paint does not and cannot warrant the results which the user may obtain by using the product. In no event will Nippon Paint be liable to the user for any kind of loss (whether direct or indirect) even if Nippon Paint was previously advised of it. In line with Nippon Paint’s policy for continuous development, Nippon Paint reserves the right to modify the product and the information in this data sheet without prior notice. It is the user’s responsibility to check with Nippon Paint for the latest version of this data sheet. This data sheet has been translated into various languages. In the event of any inconsistency, the English version shall prevail.