

TECHNICAL DATA SHEET FOR

FLOOR-PRO 901 SF EPOXY PUTTY

FLOOR-PRO 901 SF EPOXY PUTTY is a two-component solvent-free epoxy resin compound specially formulated for the repair of faulty concrete, curing taken place even at low temperature and high humidity. The cured resin exhibit several outstanding properties, such as high mechanical strength, excellent adhesion to a wide range of substrate, outstanding resistance against water and chemicals, negligible shrinkage, etc.

FEATURES

- Solvent-free
- Repair concrete honey comb, grouting of concrete crack by V-cut Method
- Heavy duty and chemical resistance & anti-corrosive
- Anchoring reinforcing steel bar into concrete and rocks

APPLICATION AREAS

- For bonding or concrete crack repairing by V-cut method
- For grouting or anchoring
- For concrete repairing of flooring

PHYSICAL PROPERTIES

Chemical Composition	Solvent-free epoxy		
Colour	Part A Grey	Part B Amber	Part A + B Grey
Density, mixed	1.22 g/cm ³ ± 0.05	1.75 g/cm ³ ± 0.05	1.46 g/cm ³ ± 0.05
Viscosity, mixed	45000cps - 50000cps	15000cps - 20000cps	25000cps – 30000cps

PERFORMANCE DATA

Bonding strength	Concrete Rupture
Compressive Strength	>80 MPa @ 28 days

*Conditions such as installation process, inappropriate maintenance, short and long-term wear and use as well as surface contaminants (wet or dry) affects the slipperiness of flooring materials. To meet slip resistance requirement for wet conditions and/or surface contaminants (wet or dry), appropriate textured or anti-slip floor systems are recommended. Please contact Nippon Paint for further details and specifications.

**The final floor finish shall follow the profile of the concrete, therefore appropriate levelling compound is recommended to treat the undulating surface.

APPLICATION GUIDE

Mixing Ratio (by weight)	Part A : Part B 2.5 : 2.5
Number of coats	As required
Recommended Thickness	0.2 - 1mm DFT per coat
Theoretical Coverage	As per site condition
Recoating time	Within 2 - 4 hrs @ 28°C
Pot Life (Working time)	15 mins @ 28°C
Substrate Temperature relative to dew point	≥ 3°C
Recommended application temperature range	Minimum 10°C Maximum 45°C

Relative Humidity	< 85%
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SUBSTRATE REQUIREMENTS

- Concrete or screed substrate should be a minimum of 25 N/mm² and adhesive pull off strength of 1.5 N/mm², free from laitance, dust and other contamination.
- The substrate should be dried up to 85% RH as per BS8204 and free from rising damp and ground water pressure.

SURFACE PREPARATION

- Concrete substrate must be clean, free of laitance and contaminants.
- The concrete substrate must be dry and waterproofed against negative ground water pressure.
- Appropriate moisture barrier at 2 mm thickness is recommended if the substrate moisture > 4%.
- In the event of high substrate moisture > 6%, it is recommended to apply a 5 mm thickness high compressive strength anti-osmosis epoxy mortar as moisture tolerance system.
- Allow to cure over-night before the application of subsequent painting system. Prepare the concrete substrate surface by captive shot blasting, scarifying or mechanical grinding. Repair damaged area and patch up cracks and holes using a patching compound. Cut 5mmX5mm grooves around the perimeter of the floor and at end points (e.g.: plinth, column, drains etc.)

APPLICATION METHOD

- Correct mixing ratio & through mixing of Part A & Part B are two basic factors to ensure proper chemical crosslinking.
- Substrates to be applied must be dry sound and grease free. The degree of densifying of the mortar has a definite influence on end properties

PACKAGING

Components	PART A (BASE)	PART B (HARDENER)
TOTAL 5 Kg	2.5	2.5

STORAGE AND SHELF LIFE

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care. (Unopened and in good condition temperature 10°C to 30°C)

Components	PART A (BASE)	PART B (HARDENER)
Months	12	12

SAFETY PRECAUTION

- This product is intended for use by professional applicators. Refer to the safety information display on the container and in the safety data sheet (SDS) before using the product.
- Use this product in well-ventilated area, avoid skin contact, spillage on the skin should immediately be removed with suitable cleanser, soap and water.
- Eye should be well flushed with water and seek for medical attention immediately upon contact with this product.

- During the application, naked flame, welding operation and smoking is not allowed. Adequate ventilation should be provided.
- If you have any doubt regarding the suitability of use, refer to Nippon Paint for further advice.

DISCLAIMER

The information in this data sheet is given to the best of Nippon Paint's knowledge and practical experience. Users may consult with Nippon Paint on the general suitability of the product for their needs and specific application practices though it remains each user's responsibility to determine the suitability of the product for the user's particular use. The condition of the substrate and application are not within Nippon Paint's control. Therefore no implied conditions, warranties or other terms will apply to the Product. Nippon Paint does not and cannot warrant the results which the user may obtain by using the product. In no event will Nippon Paint be liable to the user for any kind of loss (whether direct or indirect) even if Nippon Paint was previously advised of it. In line with Nippon Paint's policy for continuous development, Nippon Paint reserves the right to modify the product and the information in this data sheet without prior notice. It is the user's responsibility to check with Nippon Paint for the latest version of this data sheet. This data sheet has been translated into various languages. In the event of any inconsistency, the English version shall prevail.