

TECHNICAL DATA SHEET FOR

METALLUX

DESCRIPTION	:	Metallux is a single component air drying coating based on alkyd chemistry which can be applied onto metal and wood to provide a smooth metallic effect finish. It is formulated to have excellent corrosion resistance and also act as both primer and topcoat for ferrous metal surfaces.
TYPE	:	Solvent-based alkyd
COLOUR	:	As per colour card
FINISH	:	Gloss Metallic Effect
USES	:	For the decoration and protection of correctly prepared ferrous metal, correctly primed non-ferrous metals and wood. It can be used both internally and externally. It is recommended to paint on a smaller areas to achieve best results
FEATURES	:	<ul style="list-style-type: none">• Tough & durable• Easy to apply• Fast dry• Excellent corrosion resistance• Excellent adhesion on ferrous metal surface• With proper surface preparation, it can applied directly to rust
APPLICATION DATA		
METHOD	:	Roller
THEORETICAL COVERAGE	:	12 - 15 m ² / litre (based on 30-35um DFT, actual thickness depending on substrate condition)
DILUTION	:	No dilution is necessary for best performance
SURFACE PREPARATION	:	Rusted Metal Surfaces Remove rust and any unstable matter by power brushing or sand paper. The surface must be clean and dry, free from grease, oil, loose rust and other foreign matter. To enhance anti-corrosion performance, apply Crystalux A/C Primer prior to application of Metallux

Painted Ferrous Metal Surfaces

Sand the painted surface to remove any unstable matter. The surface must be clean and dry, free from grease, oil, loose rust and other foreign matter. Test for compatibility with existing paint by painting a small area first. Remove all paint to bare metal by all suitable means if there are signs of incompatibility prior to application of Metallux.

Non –Ferrous Metal Surfaces

Clean and remove any oil or grease, soluble salts and other forms of dirt. The bare metal must be primed with a coat of Vinilex 120 Active Primer before application of Metallux.

Wood

Ensure wood is dry, clean, free from oil and grease. Ensure moisture of wood is not more than 10%

Plastic (PVC)

Ensure surface is dry, clean, and free from oil and grease. Light sanding can be done to enhance adhesion.

- DRYING TIME** : Touch dry - 15 minutes at 30 °C
 Hard dry - 3 hours at 30 °C
- OVERCOATING TIME** : Minimum 4 hours at 30 °C (drying time will be prolonged during cold, wet or humid conditions)
- RECOMMENDED PAINTING SYSTEM** : 1 coat of primer based on substrate stated in surface preparation
 Minimum 2 coats of Metallux
- CLEANING** : All equipments should be cleaned with Bodelac 9000 GP Reducer immediately after use

GENERAL INFORMATION

- SOLID CONTENT** : 49 ± 2.0 % by weight (depending on colour)
- SPECIFIC GRAVITY** : 0.97 ± 2.0 % kg / litre (depending on colour)
- PACKING** : 1 litre
- STORAGE** : Store in a tightly sealed container in a cool, dry place
- SHELF LIFE** : Up to 12 months in a tightly sealed container

PRECAUTION

: Ensure good ventilation during application and drying of paint. Avoid direct contact with sensitive skin. Use appropriate personal protective equipment

Refer to the product Safety Data Sheet for more information

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice.

Enquiries / Contact Details

: **Customer Service**
6265 5355 (Main Line)
6264 1603 (Fax)
www.nipponpaint.com.sg