



TECHNICAL DATA SHEET FOR

MICACEOUS IRON OXIDE

DESCRIPTION Micaceous Iron Oxide is an alkyd-based coating pigmented with

> micaceous iron oxide. It is recommended for use as protective coating on steel structures. It may be overcoated with alkyd based finish or left

uncoated

TYPE Alkyd-based coating pigmented with micaceous iron oxide

COLOUR As per colour card

FINISH Low Gloss

USES Recommended for steel structures in corrosive environments

FEATURES Corrosion protection

> Good chemical resistance Good weathering resistance

Metallic finish

APPLICATION DATA

METHOD Brush, roller, compressed air spray and airless spray

Approximately 8.5 - 10.2 m² / litre (theoretical, based on 50 - 60 µ DFT) COVERAGE

SURFACE PREPARATION Ensure that the surface is free from millscale, oil, grease, rust and other

contaminants by the appropriate removal methods. Surface must be

dry at time of application

APPLICATION By Brush and Roller:

> Dilution : 0 - 5 % by volume

By Airless Spray:

Delivery pressure : 140 - 170 kg / cm² Tip Size Spray Angle : 0.015" - 0.017" : 60° - 70°

: 0 - 5 % by volume Dilution

By Compressed Air Spray:

Dilution : 10 - 15 % by volume

DILUTION THINNER Bodelac 9000 GP Reducer

MICACEOUS IRON OXIDE

DRYING TIME : Touch Dry - 1 hour at 30 °C

Hard Dry - 16 hours at 30 °C

OVERCOATING TIME : Minimum 16 hours at 30 °C

RECOMMENDED PAINTING

SYSTEM

1 - 2 coats of Micaceous Iron Oxide

CLEANING : All equipments should be cleaned with Bodelac 9000 GP Reducer

immediately after use

GENERAL INFORMATION

SOLID CONTENT : $75.0 \pm 2.0 \%$ by weight (depending on colours)

SPECIFIC GRAVITY : $1.60 \pm 2.0 \%$ kg / litre (depending on colours)

PACKING : 1 litre & 5 litres

STORAGE : Store in a tightly sealed container in a cool, dry place

SHELF LIFE : Up to 24 months in a tightly sealed container

PRECAUTION : Ensure good ventilation during application and drying of paint. Avoid

direct contact with sensitive skin. Use appropriate personal protective

equipment

Refer to the product Safety Data Sheet for more information

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice.

Enquiries / Contact Details : Customer Service

6265 5355 (Main Line)

6264 1603 (Fax)

www.nipponpaint.com.sg